



**DATUMS:**

- 1 Center of Chassis Base and Chassis Front Panel (width)
- 2 Bottom Edge of Material
- 3 Center of Chassis Base (length)

**NOTES:**

Chassis:  
 12Thick 18 GAUGE, STAINLESS STEEL  
 SAFETY ORANGE HIGH GLOSS SMOOTH POLYESTER POWDER  
 NO POWDERCOAT ON INTERFACE BETWEEN CHASSIS AND LID  
 NO POWDERCOAT ON INTERFACE BETWEEN CHASSIS AND FRONT PANEL.

Front Panel:  
 15Thick 18 GAUGE, STAINLESS STEEL  
 SAFETY ORANGE HIGH GLOSS SMOOTH POLYESTER POWDER  
 NO POWDERCOAT ON INTERFACE BETWEEN FRONT PANEL AND CHASSIS

Lid:  
 8Thick 20 GAUGE, STAINLESS STEEL  
 SAFETY ORANGE HIGH GLOSS SMOOTH POLYESTER POWDER  
 NO POWDERCOAT ON INTERFACE BETWEEN LID AND CHASSIS

All:  
 Remove all burrs and sharp edges

■ HATCHED AREAS AND MARKERS INDICATE BARE METAL REGIONS (NO POWDERCOAT)

TITLE: <b>TATE CHASSIS ASSEMBLY</b>		
DRAFTED BY: <b>A. BENDER</b>	SIZE: <b>NA</b>	SCALE: <b>1:1</b>
DATE: <b>20180504</b>	NTS	METRIC
REVIEWED BY: <b>NOT REVIEWED!</b>	ALL UNITS ARE IN MM UNLESS OTHERWISE SPECIFIED TOLERANCES UNLESS OTHERWISE SPECIFIED: X ± 0.5mm ALL BEND ANGLES 90±2° XX ± 0.05mm ALL BEND RADIUS 15±0.5mm	
DATE: <b>NOT REVIEWED!</b>	COPPLANARITY MEASURED EDGE TO EDGE SURFACE FINISH MEASURED IN MICROMETERS R11 Fin Finish Progress of Feature Size	
VALIDATED BY: <b>NOT VALIDATED</b>	<b>FOR PRODUCTION USE</b>	
DATE: <b>NOT VALIDATED</b>	REVISION:	SHEET: 1 of 1
APPROVED BY: <b>NOT APPROVED!</b>	© Per Vices Corporation 2018	
DATE: <b>NOT APPROVED!</b>		